Received: L&I Tukwila March 10, 2022 Received: L&I Tukwila March 7, 2022

П

Department of Labor & Industries Apprenticeship Section PO Box 44530 Olympia WA 98504-4530



# REQUEST FOR REVISION OF STANDARDS

Sandra K. Husband
L&I apprenticeship coordinator

TO: Washington State Apprenticeship & Training Council

From: Northwest Machinists Apprenticeship Committee, #95 (NAME OF PROGRAM STANDARDS)

Teri Gardner 3-14-22 Teri Gardner 3-7-22

Please update our Standards of Apprenticeship to reflect the following changes. Additions shall be <u>underlined</u>. Deletions shall be <del>struck through</del>. See attached.

Authorized signatures

(chr.)	Approved by: Washington State Apprenticeship & Training Council
(sec.)	Secretary of WSATC:
date: 3 7/22	date:

attach additional sheets if necessary

# Northwest Machinists Apprenticeship Committee, #95

# **Cover Page**

Occupational Objective(s):	SOC#	Term [WAC 296-05-015]
AUTOMOTIVE BODY AND FENDER	4 <del>9-3021.00</del>	8000 HOURS
AUTOMOTIVE MACHINIST (AUTOMOTIVE REPAIR SHOPS)	4 <del>9-3023.01</del>	8000 HOURS
MACHINIST AUTOMOTIVE (MACHINE SHOPS)	<del>51-4041.00</del>	8000 HOURS
INDUSTRIAL MACHINERY TECHNICIAN	<u>49-9041.00</u>	8000 HOURS

## IV. <u>Term of Apprenticeship:</u>

[Please delete and replace the term of apprenticeship chart.]

Heavy Duty Equipment Mechanic	4 years (8000 hours) of employment
Industrial Machinery Technician	4 years (8000 hours) of employment
Machinist	4 years (8000 hours) of employment
Trailer, Container and Van Repair Mechanic	4 years (8000 hours) of employment

## VIII. Work Processes:

[Please delete schedules A., B., & C. in their entirety. Please list existing occupations D., E. & F., and the new occupation in alphabetical order starting with A.]

D. Industrial Machinery Technician	<b>Approximate Hours</b>
<b><u>1. Carrying out duties pertaining to: General shop ope</u></b>	<u>rations,</u>
safety, tool and equipment maintenance, material hand	<u>lling and inventory</u>
control	600
2. Operate Engine/Motor/Pump Repair Monitors, trou repairs systems	bleshoots, installs, and 2000
3. Read and interpret Work Orders/Job Plans, Regular Documentation, and shop math	<u>tions, Work</u> 400
4. Maintenance: Performs planned and unscheduled m maintenance Procedures	nachine/motor/Pump 2000
5. Safety Documentation & Customer Support, Catalo of tools and materials, daily reporting & customer rela	og research, organizing tions300
6. Operation and Care of tools and equipment	

# Northwest Machinists Apprenticeship Committee, #95

## 

## 

## TOTAL HOURS: 8000

### IX. <u>Related/Supplemental Instruction:</u>

- **B.** (See Below) Minimum RSI hours per year defined per the following [see WAC 296-05-015(6)]:
  - 1. Automotive Body & Fender, Automotive Machinist (Automotive Repair Shops), Heavy Duty Equipment Mechanic, Machinist Automotive (Machine Shops), <u>Industrial Machinery Technician</u>, and Trailer, Container and Van Repair Mechanic: minimum of 144 hours per year.

Received: L&I Tukwila March 3, 2022 *Teri Gardner 3-7-22* 

Department of Labor & Industries Apprenticeship Section PO Box 44530 Olympia WA 98504-4530



# Journey Level Wage Rate

From which apprentices' wages rates are computed

# TO: Washington State Apprenticeship & Training Council

# From Northwest Machinists Apprenticeship Committee

(NAME OF STANDARDS)

Occupations	County(s)	Journey Level Wage Rate	Effective Date:
Industrial Machinery Technician	The state of Washington (with the exception of apprentices registered to the occupation of Heavy Duty Mechanic that are employees of the City of Seattle), Oregon counties of Clatsop, Columbia, Washington, Multnomah, Clackamas and, Idaho counties of Bonner, Kootenai, Benewah, Latah and Nez Perce.	\$25.00/hour	4/21/22

Received: L&I Tukwila March 10, 2022 Received: L&I Tukwila March 3, 2022

# Apprenticeship Related/Supplemental Instruction (RSI) Plan Review

Program Sponsor		
Northwest Machinists Apprenticeship Committee		Teri Gardner 3-14-22
Skilled Occupational Objective		0
Industrial Machinery Technician		Teri Gardner 3-7-22
Term/OJT Hours	Total RSI Hours	
8000		
	576	
Training Provider		
Machinists Institute		

By the signature placed below, the **program sponsor** agrees to provide the prescribed RSI for each registered apprenticeship and assures that:

- The RSI content and delivery method is and remains reasonably consistent with the latest occupational practices, improvements, and technical advances.
- The RSI is coordinated with the on-the-job work experience.
- The RSI is provided in safe and healthful work practices in compliance with WISHA and applicable federal and state regulations.

### Thomas Hunt

Printed Name of Program Sponsor

Signature of Program Sponsor

By the signature placed below, the training provider assures that:

- The RSI will be conducted by instructors who meet the qualifications of "competent instructor" as described in WAC 296-05-003.
  - Has demonstrated a satisfactory employment performance in his/her occupation for a minimum of three years beyond the customary learning period for that occupation; and
  - Meets the State Board for Community and Technical Colleges requirements for a professional technical instructor (see WAC 131-16-080 through -094), or be a subject matter expert, which is an individual, such as a journey worker, who is recognized within the industry as having expertise in a specific occupation; and
  - Has training in teaching techniques and adult learning styles, which may occur before or within one year after the apprenticeship instructor has started to provide the related technical instruction.

Signature

If using alternative forms of instruction, such as correspondence, electronic media, or other self-study, such instruction is clearly defined.

Shana Peschek

Print Name Training Provider

Executive Director

Title of Training Provider

Machinists Institute Organization of Training Provider

If there are additional training providers, please provide information and signatures on the next page.

Additional Resources: <u>Apprenticeship Related Supplemental Instruction (RSI) Plan Review Glossary of Term</u> (F100-519-000) and <u>Apprenticeship Related Supplemental Instruction (RSI) Plan Review Criteria (F100-521-</u>000).

**SBCTC Program Administrator** has reviewed RSI plan and recommendations of the Trade Committee.

Click or tap here to enter text. Print Name of SBCTC Program Administrator

Signature of SBCTC Program Administrator

Date

F100-520-000 Apprenticeship Related/Supplemental Instruction (RSI) Plan Review 02-2022

Print Name Training Provider

Title of Training Provider

Click or tap here to enter text. Print Name Training Provider

Click or tap here to enter text. Title of Training Provider

Click or tap here to enter text. Print Name Training Provider

Click or tap here to enter text. Title of Training Provider

Click or tap here to enter text. Print Name Training Provider

Click or tap here to enter text. Title of Training Provider

Click or tap here to enter text. Print Name Training Provider

Click or tap here to enter text. Title of Training Provider

Click or tap here to enter text. Print Name Training Provider

Click or tap here to enter text. Title of Training Provider

Click or tap here to enter text. Print Name Training Provider

Click or tap here to enter text. Title of Training Provider

Click or tap here to enter text. Print Name Training Provider

Click or tap here to enter text. Title of Training Provider

Click or tap here to enter text. Print Name Training Provider

Click or tap here to enter text.

Title of Training Provider

Signature of Training Provider

Organization of Training Provider

Signature of Training Provider

Click or tap here to enter text. Organization of Training Provider

Signature of Training Provider

Click or tap here to enter text. Organization of Training Provider

Signature of Training Provider

Click or tap here to enter text. Organization of Training Provider

Signature of Training Provider

Click or tap here to enter text. Organization of Training Provider

Signature of Training Provider

Click or tap here to enter text. Organization of Training Provider

Signature of Training Provider

Click or tap here to enter text. Organization of Training Provider

Signature of Training Provider

Click or tap here to enter text. Organization of Training Provider

Signature of Training Provider

Click or tap here to enter text. Organization of Training Provider *Note:* The description of each element must be in sufficient detail to provide adequate information for review by the SBCTC and Review Committee. To add more elements, click on the plus sign that appears below the "Description of element/course" field.

### Describe minimum hours of study per year in terms of (check one):

- $\boxtimes$  12-month period from date of registration.
- $\Box$  Defined 12-month school year.
- $\Box$  2,000 hours of on-the-job training.

## Year 1 (144 hours)

Element/Course:       Quarter -1 Industrial Machinery Technician Fundamentals       Planned Hours: 58         Mode of Instruction (check all that apply)       Instruction (check all that apply)         Image: Classroom       Image: Classroom       Image: Classroom         Image: Cl
Mode of Instruction (check all that apply) □ Classroom ⊠ Lab ⊠ Online □ Self-Study Provided by: Machinists Institute
Classroom  Lab  Online  Self-Study Provided by: Machinists Institute
Provided by: Machinists Institute
Second of second and This is a construction of a finally indicated by the first second in the second s
<b>Description of quarter:</b> This is a preparatory course for the industrial machinery technician program. Coursework
ncludes shop satety and tool basics for industrial Machinery Technicians (IMTS). The course explores power generator
raining options available in the power generation sectors. Instruction will include a mix of classroom, virtual and lab
with a small self-study component. Topics that are covered include safety for the twith and the basic tools needed and used by IMT to perform quality work skills of the industry.
Courses include:
Safety for Industrial Machinery Technicians
Tool Basics for Industrial Machinery Technicians
The above courses are described in detail as follows with the 58 hours of RSI broken down:
Q1/Course 1: Safety for Industrial Machinery Technicians   Planned Hours: 38
Adde of Instruction (check all that apply)
Provided by: Machinists Institute
Description of course: This is a preparatory course for the Industrial Machinery Technician (IMT) apprenticeship
brogram. Coursework includes shop safety; workplace documentation; and an introduction to power generator
nachinery as applied to real-world maintenance and repair. At the completion of this course, students will be able to
define Occupational Safety and Health Administration (OSHA); distinguish between employees covered by OSHA;
describe the various hazards covered by OSHA standards and compliance programs, describe the involvement of amplevees in OSHA engits increations; describe employer and employee responsibilities for workplace sofety.
standards: record keeping and reporting requirements for employers; and elaborate on the effect that OSHA has on
workplace accidents. Students will identify methods of blocking: the basic requirements of an energy control program:
DSHA's typical minimal lockout procedure: the steps in the lockout sequence for a typical minimal lockout procedure
and the sequence of steps for restoring equipment to service after lockout
Students will describe the ways hazard communication exists and is enforced and identify chemical hazard
classifications, types of physical and health hazards with systemic effects. They will describe the labeling requirements
necessary for a hazardous communication program. In addition, students will learn the general guidelines for hand and
power tool safety and how to identify characteristics of a well-organized work including proper tool maintenance,
naterials handling, Personal Protective Equipment (PPE), ergonomics, and the safety risks of tasks that require
epetition, force, or vibration. Students will describe arc flash and common causes of arc flash; the dangers associated
with arc flash; the different pieces of PPE employees most commonly use to protect against arc flash; different
safeguarding devices used to prevent arc flash: the steps for establishing Electrically Safe Work Conditions (ESWC):
and the arc flash safety responsibilities of employers and employees.
and the arc flash safety responsibilities of employers and employees.
and the arc flash safety responsibilities of employers and employees.
And the arc flash safety responsibilities of employers and employees. Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students
Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine
Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a machine tool active approximation become and active because and active because and with autiting fluide; methods to
Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a nachine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to principlice operator context with object operation hazards on the manual lathe and mill; machine guarding methods for CNC
Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a machine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC pachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other
Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a nachine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other pazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard
Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a nachine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other nazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard raining.
and the arc flash safety responsibilities of employers and employees. Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a nachine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other nazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard raining.
Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a nachine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other nazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard raining.
And the arc flash safety responsibilities of employers and employees. Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a machine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other hazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard raining. <b>Fopics include:</b> Intro to OSHA 101, Powered Industrial Truck Safety 221, Lockout/Tagout Procedures 141, SDS/Hazardous Communication 151, Hand and Power Tool Safety 201, Arc Flash Safety 251, Stamping Safety 115,
and the arc flash safety responsibilities of employers and employees. Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a machine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other nazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard raining. <b>Fopics include:</b> Intro to OSHA 101, Powered Industrial Truck Safety 221, Lockout/Tagout Procedures 141, SDS/Hazardous Communication 151, Hand and Power Tool Safety 201, Arc Flash Safety 251, Stamping Safety 115, Safety for Mechanical Work 111, Safety for Electrical Work 111, Press Brake Safety 100, Rigging Inspection & Safety
and the arc flash safety responsibilities of employers and employees. Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a nachine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other nazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard raining. <b>Fopics include:</b> Intro to OSHA 101, Powered Industrial Truck Safety 221, Lockout/Tagout Procedures 141, SDS/Hazardous Communication 151, Hand and Power Tool Safety 201, Arc Flash Safety 251, Stamping Safety 115, Safety for Mechanical Work 111, Safety for Electrical Work 111, Press Brake Safety 100, Rigging Inspection & Safety 210, and Machine Guarding 271
and the arc flash safety responsibilities of employers and employees. Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a machine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other hazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard raining. <b>Fopics include:</b> Intro to OSHA 101, Powered Industrial Truck Safety 221, Lockout/Tagout Procedures 141, SDS/Hazardous Communication 151, Hand and Power Tool Safety 201, Arc Flash Safety 251, Stamping Safety 115, Safety for Mechanical Work 111, Safety for Electrical Work 111, Press Brake Safety 100, Rigging Inspection & Safety 210, and Machine Guarding 271
And the arc flash safety responsibilities of employers and employees. Students will describe the importance of safety when performing maintenance duties; how lockout/tagout keeps employees safe during maintenance; and how safety blocking prevents movement of machine components. Students will identify common hazards during metal cutting; the importance of personal responsibility when operating machine ools; safe lifting practices; common fire hazards for cutting operations; basic procedures necessary before operating a nachine tool safely; common point-of-operation hazards and safety hazards associated with cutting fluids; methods to ninimize operator contact with chips; safety hazards on the manual lathe and mill; machine guarding methods for CNC nachines and the characteristics of a well-organized worksite. Students will identify machine motion hazards and other nazardous activity; basic safeguarding standards and devices; maintenance safeguarding; and machine safeguard raining. <b>Fopics include:</b> Intro to OSHA 101, Powered Industrial Truck Safety 221, Lockout/Tagout Procedures 141, SDS/Hazardous Communication 151, Hand and Power Tool Safety 201, Arc Flash Safety 251, Stamping Safety 115, Safety for Mechanical Work 111, Safety for Electrical Work 111, Press Brake Safety 100, Rigging Inspection & Safety 210, and Machine Guarding 271 <b>Planned Hours: 20</b>

Provided by: Machinists Institute

**Description of course:** This is a preparatory course that introduces common industrial machinery technician (IMT) tools and the various roles of testing instruments in maintaining safety on the job. Students will gain a better understanding of the operating conditions of working around and machinery to describe and demonstrate how to use tools safely and accurately.

Because tool costs are a significant component of overall maintenance expenditures, students will learn how to recognize, lessen, and possibly prevent tool wear, how IMTs can prolong tool life, reduce tool cost, and improve productivity. Students will be able to identify common types of tool wear and strategies to reduce or prevent them from occurring.

Topics include: Optimizing Tool Life and Processes 381 and Electrical Instruments 251

Element/Course: Quarter - 2 Industrial Machinery Fundamentals II Planned Hours: 44	
Mode of Instruction (check all that apply)	
🗆 Classroom 🛛 Lab 🖾 Online 🗆 Self-Study	
Provided by: Machinists Institute	
<b>Description of quarter:</b> This is a preparatory course for the industrial machinery technician program. Coursework includes basic employability skills, communication skills, and introduction to trade math. The course explores power generator training options available in the power generation sectors. Instruction will include a mix of classroom, virtual and lab.	
Courses include: <ul> <li>Basic Employability Skills</li> <li>Basic Communication Skills</li> <li>Engine Mechanical Basics</li> <li>Introduction to Trade Math</li> </ul>	

Q2/Course 1: Basic Employability Skills	Planned Hours:	8
Mode of Instruction (check all that apply)		
🗆 Classroom 🛛 Lab 🖾 Online 🗀 Self-Study		
Provided by: Machinists Institute		
<b>Description of course:</b> This course will immerse students in the acceptable employee s importance of timeliness, conflict resolution, ability to take direction, task completion, app personal appearance, ethics, honesty, integrity, and reliability.	tandards including th ropriate communicat	ion styles,
In addition to learning about the internal attributes to employability, students will learn to a workforce and distinguish between common pathways to manufacturing careers. They wi functions of development and design, production, programming, quality control (QC), qua maintenance, health and safety, and coordination roles. Students will also be able to disti- departments involved with business functions.	describe the manufac ill be able to describe ality assurance (QA), inguish between diffe	cturing common rent

**Topics include:** Careers in Manufacturing 102

Q2/Course 1:	Basic Commu	nication Skills		Planned Hours:	8
Mode of Instruction (c	heck all that apply)				
Classroom	🛛 Lab 🖾 Onlin	e □ Self-Study			
Provided by: Ma	chinists Institute				
Description of co	ourse: This introduc	ory course teaches	techniques for effective commu	unication in the workp	place and
includes lessons to to define the role in business writing of various visual a	hat emphasize the i of effective commun g, how to effectively aids, plan a meeting,	nportance of verbal cation, list common use business email; and the execution of	, written and reading skills in the forms of written business comr list the steps for an effective pr of a meeting.	e trades. Students w munication; explain th resentation including	ill be able he steps how use
At the completion and teams can de knowledge in the	of this course, stude evelop their creativity workplace.	nts will demonstrate , and how organizat	e the importance of creativity in tions can promote innovation. S	the workplace, how students will define th	individuals ie role of

Topics include: Personal Effectiveness 190, Department of Transportation Hazardous Communication Overview 153

Q2/Course 1: Engine Mechanics Basics	Planned Hours: 18
Mode of Instruction (check all that apply)	
Classroom      Lab      Online      Self-Study	
Provided by: Machinists Institute	
<b>Description of course:</b> This is a preparatory course that provides a foundational over Simple machines are the building blocks of even the most complex mechanical system mechanical forces including distance and friction, to achieve mechanical advantage. U machines work is essential to understanding and working with any type of machinery. each type of simple machine, their components, functions, and mechanical advantage advanced mechanical topics.	view of mechanical systems. s because they manipulate nderstanding how simple Students will be familiarized with s, as the basis for understanding
Students will be able to describe mechanical systems and factors affecting mechanical the three classes of levers; wheels and axles; fixed and movable pulleys; and difference between movable pulley systems. They will identify inclined planes; wedges; screws; a Students will also distinguish between other devices used in mechanical systems and effects on machines. They will be able to contrast equilibrium and dynamic forces; dist motions; between linear and rotary speeds and velocity.	advantage. They will describe es in mechanical advantage nd distinct types of gears. describe gravity and friction nguish between linear and rotary
At the completion of the course, students will evaluate power, manual, and automatic to identify common mechanical faults that occur in motor drive systems and their sympto- and contrast the importance of reactive and corrective maintenance and how they differ Students will list the significance of planned downtime on maintenance and discuss far maintenance approach.	ransmissions, and will be able to ns. They will discuss, compare, r from preventive maintenance. stors involved in selecting a
<b>Topics include:</b> Intro to Mechanical Systems 101, Forces on Machines 121, Power T Mechanical Power Variables 201, Mechanical Maintenance for Motor Drive Systems 3 131	ansmission Components 201, 49, Approaches to Maintenance
Q2/Course 3: Introduction to Trade Math	Planned Hours: 10
Q2/Course 3:       Introduction to Trade Math         Mode of Instruction (check all that apply)         Image: Classroom         Image: Clastructure         Image: Cla	Planned Hours: 10
Q2/Course 3:       Introduction to Trade Math         Mode of Instruction (check all that apply)         ☑ Classroom       □ Lab       ☑ Online       □ Self-Study         Provided by: Machinists Institute	Planned Hours: 10
Q2/Course 3:       Introduction to Trade Math         Mode of Instruction (check all that apply)       □         □       Classroom       □       Lab       □       Self-Study         Provided by: Machinists Institute       □       Description of course: In this introductory math course, students will develop basic a are useful for calculations and problem solving in manufacturing and industrial mainter fractions, decimals, metric conversions, tolerances, and an introduction to basic geomedimensional analysis. Using mathematics as a form of industry-based communication	Planned Hours: 10 nd foundational math skills that ance settings. Topics will include etry, angular measure, and s emphasized.
Q2/Course 3:       Introduction to Trade Math         Mode of Instruction (check all that apply)       Image: Classroom       Image: Lab       Image: Online       Image: Self-Study         Provided by: Machinists Institute       Image: Description of course:       In this introductory math course, students will develop basic at are useful for calculations and problem solving in manufacturing and industrial mainter fractions, decimals, metric conversions, tolerances, and an introduction to basic geomedimensional analysis. Using mathematics as a form of industry-based communication         Students will define geometry, points, lines, and rays; parts of, and different types of at perpendicularity, parallelism, planes; and variables. Students will also define interior at lines and adjacent and vertical angles; and the identification of the different types of triangles.	Planned Hours: 10 nd foundational math skills that ance settings. Topics will include etry, angular measure, and s emphasized. ngles and angle pairs; finding ngles of triangles; properties of angles by their sides and by their
Q2/Course 3:       Introduction to Trade Math         Mode of Instruction (check all that apply)               Classroom □ Lab ☑ Online □ Self-Study             Provided by: Machinists Institute           Description of course: In this introductory math course, students will develop basic a             are useful for calculations and problem solving in manufacturing and industrial mainter             fractions, decimals, metric conversions, tolerances, and an introduction to basic geome             dimensional analysis. Using mathematics as a form of industry-based communication             Students will define geometry, points, lines, and rays; parts of, and different types of a             perpendicularity, parallelism, planes; and variables. Students will also define interior ar             lines and adjacent and vertical angles; and the identification of the different types of tri             angles.          Students will be able to solve the missing measurements in singular or multiple right tr             properties of circles and semicircles including contrasting radius and diameters, circum             a circle. They will solve for missing angles in a bolt circle problem; tangents; and polyg             characteristics of a right triangle using the Pythagorean theorem; common trigonometri             solving for missing dimensions using less common trigonometric ratios	Planned Hours: 10 Ind foundational math skills that ance settings. Topics will include etry, angular measure, and s emphasized. Ingles and angle pairs; finding ingles of triangles; properties of angles by their sides and by their angles and describe the basic iference, area, and the angles of ions; emphasize the ic ratios; SOHCAHTOA; and
Q2/Course 3:       Introduction to Trade Math         Mode of Instruction (check all that apply)	Planned Hours: 10 Ind foundational math skills that ance settings. Topics will include etry, angular measure, and s emphasized. Ingles and angle pairs; finding ingles of triangles; properties of angles by their sides and by their angles and describe the basic iference, area, and the angles of ons; emphasize the ic ratios; SOHCAHTOA; and Measurement 112, Algebra

 Element/Course:
 Quarter - 3 Introduction to Systems
 Planned Hours: 42

 Mode of Instruction (check all that apply)
 Classroom
 Lab
 Online
 Self-Study

 Provided by:
 Machinists Institute
 Description of quarter: This is a preparatory course for the industrial machinery technician program. Coursework includes engine mechanical basics, fluid, and cooling systems. The course explores power generator training options available in the power generation sectors. Instruction will include a mix of classroom, virtual and lab.

Courses include:

- Fluid Systems
- Cooling Systems

The above courses are described in detail as follows with the 42 hours of RSI broken down:

#### Q3/Course 2: Fluid Systems

Planned Hours: 21

Mode of Instruction (check all that apply)

Provided by: Machinists Institute

**Description of course:** The Fuel Systems course provides a comprehensive overview of pneumatics, fittings, control valves, and filtration systems, as well as an overview of the maintenance processes required for these operations. The unique types of fittings have a profound impact on the effectiveness of pneumatic and fuel systems. The course will develop successful preventive maintenance programs to help industrial facilities reduce downtime, lessen the need for costly repairs, and increase productivity. Students will gain an understanding of the benefits of a well-designed preventive maintenance program for fluid systems.

In this class, students will be able to identify fittings used in pneumatic systems; proper fittings selections that provide optimal efficiency; and identification of fluid conductors and specific advantages and disadvantages within fluid systems. They will demonstrate an understanding of how different pneumatic valves affect the flow of pressurized air in a system; how to evaluate and select components that control pressurized flow in pneumatic systems; and understand the functions of hydraulic control valves, and their proper placement within hydraulic circuits to produce usable power. Students will understand the main types of hydraulic control valves and their various functions and identify schematic symbols for common control valves.

At the completion of this course, students will define pressure and flow ratings, identify types of leakage and common issues that lead to failure in fluid systems. Adequate fluid levels and associated preventive maintenance tasks are critical to industrial maintenance. Students will describe the purpose of seals for fluid systems and demonstrate seal installation and maintenance; they will distinguish between pressure-compensated and temperature-compensated flow control valves; identify the types of pneumatic valves; describe the fluid system contaminants; how an ISO 4406:1999 rating indicates a fluid's cleanliness and discuss how filter condition indicator monitor filter performance; elaborate on preventive maintenance for fluid and filters; and system flushing methods.

**Topics include:** Intro to Fluid Conductors 241, Fittings for Fluid Systems 251, Preventative Maintenance for Fluid Systems 261, Hydraulic Control Valves 341, Pneumatic Control Valves 351, Contamination and Filter Selection 381

Q3/Course 3: Cooling Systems		Planned Hours:	21
Mode of Instruction (check all that apply)			
$\Box$ Classroom $\boxtimes$ Lab $\boxtimes$ Online $\Box$ S	elf-Study		
Provided by: Machinists Institute			
<b>Description of course:</b> The cooling systems of cooling systems including water pumps, thermo	ourse provides a comprehensive overview ostats, cooling fans, radiators, hoses and c	v of essential compon coolants.	nents of
Students will learn how waste energy from diesel engines is dissipated, hybrid power systems of diesel and Rankine cycles, energy utilization through optimized efficiency, and energy balancing. Students will be introduced to the First and Second laws of thermodynamics, diesel engine efficiency and emissions models, turbines, reciprocating engines, and the different types of working fluids.			

Topics include: Laws of Thermodynamics, Turbines, Pumps, Waste Energy, Heat Transfer, and Working Fluids

## Year 2 (144 hours)

 Element/Course:
 Quarter - 4 Electrical and Diesel Fundamentals
 Planned Hours: 71

 Mode of Instruction (check all that apply)
 Classroom
 Element/Course
 Element/Course

 Orline
 Self-Study
 Self-Study
 Element/Course
 Element/Course

 Provided by:
 Machinists Institute
 Element/Course
 Element/Course
 Element/Course

 Description of quarter:
 This is an intermediate course for the Industrial Machinery Technician program. Coursework includes electrical and diesel mechanical basics. Instructions will include a mix of classroom, virtual and labs.

Courses include:

• Electrical Fundamentals

• Diesel Mechanical Basics

The above courses are described in detail as follows with the 71 hours of RSI broken down:

Q4/Course 1: Electrical Fundamentals	Planned Hours: 47
Mode of Instruction (check all that apply)	
Classroom 🛛 Lab 🖾 Online 🗆 Self-Study	
Provided by: Machinists Institute	
Description of quarter: This is an intermediate course in electrical requirements for ind	ustrial maintenance
technicians. Electrical fundamentals, such as introduction to electrical units; voltage and	current calculations using
Ohm's Law; AC/DC; use of voltmeters, ohm meters, ammeters and multimeters; electric	al components including
resistors, colis, capacitors and diodes, will be covered.	
At the completion of the course, students will describe electricity using coulombs, amper	age, voltage, now resistance
and production rates, circuits, purpose of common protective devices, grounding, and on	portance of balancing tool life
demonstrate the fundamentals of electricity: develop proficiency with the vocabulary use	d: build an understanding of
advanced electrical concepts: and discuss electrical industrial maintenance requirement	s using correct terminology
	e demig concertentmiclogy:
<b>Topics include:</b> Electrical Units 101, Introduction to Circuits 201, and Electrical Instrum	ents 251
Q4/Course 2: Diesel Mechanical Basics	Planned Hours: 24
Mode of Instruction (check all that apply)	
Classroom      Lab      Online      Self-Study	
Provided by: Machinists Institute	
Description of course: This is an introductory course to diesel systems including the di	esel engine, diesel engine
support systems, and the exhaust system. The class includes an overview of the diesel	cycle, and a short history of the
diesel engine and covers the changeable aspects of mechanical power. Basic power val	riables include speed, power,
torque, horsepower, and mechanical forces. All machines rely on rotary motion, linear m	otion, or a combination of the
two to perform work, and different power variables relate to each type of motion. Effectiv	ely converting one form of
motion to another requires a clear understanding of the functional and mathematical rela	tionship between the two
forms.	
Industrial maintenance technicians often determine which power components are most	suitable for specific operations,
evaluate machine efficiency, and determine when machine components should be repla	ced. Familiarity with power
variables and their effects can help to prevent machine downtime and component failure	. After taking this class, users
safely and efficiently	nechanical power property,
Topics include: Mechanical Power Variables 202	
Element/Course: Quarter - 5 Lubrication Systems	Planned Hours: 23
Mode of Instruction (check all that apply)	
🗆 Classroom 🛛 Lab 🖾 Online 🗆 Self-Study	
Provided by: Machinists Institute	
Description of quarter: This is an intermediate course for the industrial machinery tech	nician program. Students will
learn about the different types of lubricants used in industrial equipment. Coursework inc	cludes scavenging processes
and lubrication systems. Instructions will include a mix of classroom, virtual and labs.	
Courses include:	
• Lubrication Systems	an dawa.
The above courses are described in detail as follows with the 23 hours of RSI brok	
05/Course 1: Lubrication Systems	Planned Hours: 22
Mode of Instruction (check all that apply)	Fiailleu 110015. 23
$\square$ Classroom $\square$ Lab $\square$ Online $\square$ Self-Study	
E400 520 000 Appropriate Polotod/Cupplemental Instruction (PCI) Plan Deview 00 00	
F100-320-000 Apprendiceship Related/Supplemental Instruction (RSI) Plan Review 02-20	rage ou 16

#### Provided by: Machinists Institute

**Description of course:** This intermediate course covers lubrication and lubricating oils, oil pumps, filters, oil coolers and pressure sensors and describes different types of lubricants and appropriate uses for them in machines and mechanical systems. A variety of machines require proper lubrication to function safely and efficiently. Lubricants help prevent wear and ensure operational efficiency by decreasing friction between components in contact. Common industrial lubricants include oil, grease, and solid lubricants.

Industrial maintenance technicians must understand basic lubricant properties to select, apply, and replace lubricants properly. Students also learn to recognize signs of improper lubrication and be aware of proper maintenance, storage, and safety practices for lubricants. After completing this course, students will gain an understanding of the advantages and disadvantages of using different types of lubricants, operational properties, and maintenance procedures for proper lubrication.

**Topics include:** Lubricant Fundamentals 211

Element/Course: Quarter - 6 Welding, Regulations, & Troubles	hooting Planned Hours: 50
Mode of Instruction (check all that apply)         □ Classroom       ⊠ Lab       ⊠ Online       □ Self-Study         Provided by: Machinists Institute         Description of quarter: This is an intermediate course for the industrial includes Welding I and either an introduction to regulations or course in the mix of classroom, virtual and F2F labs.	machinery technician program. Coursework roubleshooting. The instructor will include a
Courses include: <ul> <li>Welding (all)</li> <li>Introduction to Regulations or</li> <li>Troubleshooting</li> </ul> The above courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail as follows with the 50 horizontal courses are described in detail courses are	urs of RSI broken down:
Q6/Course 1: Welding	Planned Hours: 30
Mode of Instruction (check all that apply)	
□ Classroom	
Provided by: Machinists Institute	
of welding professionals. This knowledge will serve as the basis on which knowledge is built and introduces students to common welding processes welding types. This includes discussions surrounding joint preparation, di specifications, and testing and inspection methods for welding.	n more comprehensive and process-specific s and workpiece materials as well as joint and iscontinuities, welding procedure
In this course, students will demonstrate how trade math is used in weldin shapes commonly joined using welding processes; identify common joint welding; weld discontinuities, defects, and procedure specifications; testin and use gages, calipers, and micrometers; steel rules, go/no-go gages, c will describe safety essentials, safety data sheets (SDS), and welding PP electric shock; dangers of fume plumes; how to prevent fume inhalation a OSHA training requirements for welding. Students will learn about electric electromagnetic fields, and the negative consequences of electrically ger safety precautions, best practices for working with welding circuits, the w demonstrate grounding in arc welding, electrically hazardous conditions, conditions. They will identify insulation and PPE for electrical safety, equi describe maintenance and inspection for electrical safety.	ng; describe weldable materials; structural and weld types; how joints are prepared for ng and inspection methods. They will identify combination squares and protractors. Students PE; how insulation and PPE can help prevent and ensure safety in confined spaces; and list city and explain how to reduce exposure to herated heat. They will describe basic electrical ork and electrode cables. Students will and processes recommended for these ipment ratings, and their capacity; and

By the completion of this course, students will describe arc welding processes such as shielded, gas, metal arc, fluxcored, and gas tungsten arc welding. They will also describe oxyfuel and other common and emerging welding processes. Students will identify essential welding variables; workpiece materials suitable for different welding processes; nonessential welding variables; welding procedure specifications; and sections of welding procedure specifications. **Topics include:** Welding Safety Essentials 101, PPE for Welding 111, Welding Fumes and Gases Safety 121, Electrical Safety for Welding 131, Introduction to Welding 141, Introduction to Welding Processes 151, Math Fundamentals for Welding 161

Q6/Course 2: Introduction to Regulations	Planned Hours: 20
Mode of Instruction (check all that apply)	
□ Classroom ⊠ Lab ⊠ Online □ Self-Study	
Provided by: Machinists Institute	
<b>Description of course:</b> This course will focus on the training requirements for re	egulations that govern power generator
maintenance at rederal, state, and local governments.	
At the completion of this course, students will be able to demonstrate compliance	e-based maintenance standards and
best practices and will be introduced to terminology and definitions specific to re	gulations compliance. They will use
and apply industry specific documents to replicate industry scenarios such as ho	ospitals, commercial, and residential
buildings etc. to align with industry certifications such as EGSA.	
Topics include: WA State and Local Regulations	
Q6/Course 2: Troubleshooting and Diagnostics	Planned Hours: 20
Mode of Instruction (check all that apply)	
Drovided by: Machinista Institute	
<b>Description of course:</b> The Troubleshooting and Diagnostics course provides a	a comprehensive overview of various
methods and tools used to troubleshoot problems.	a comprehensive overview of valious
In this course, students will apply tools and techniques to find the root cause of r	problems, and will distinguish deviations
from problems, including identifying early warning signs of equipment failure. Th	ey will use check sheets, fishbone
diagrams, and Pareto charts as troubleshooting tools, and the 5 Whys, brainstor	ming, and troubleshooting teams as
common methods of gathering troubleshooting data.	
At the completion of this course, students will be able to solve problems and unc	lerstand now to work on preventing in
will contextualize projects in lab for students in specialized areas of focus.	ore problems enectively. The instructor
······································	
Topics include: Troubleshooting 181	
Year 3 (144 hours)	
Element/Course: Quarter - 7 Rigging and Communication	Planned Hours: 50
Mode of Instruction (check all that apply)	
Classroom 🛛 Lab 🖾 Online 🗆 Self-Study	
Provided by: Machinists Institute	
bescription of quarter: I his is an intermediate course for the industrial machin	ery technician program. Courses in that IMT's are knowledgeable and
familiar with rigging practices and that they are effective communicators written a	and oratory, and that they can fulfil the
workplace requirements for proper and accurate documentation. Instructions will	l include a mix of classroom, virtual and
labs.	,, <b>-</b>
Courses include:	
Rigging	

The above courses are described in detail as follows with the 50 hours of RSI broken down:

Q7/Course 1:			Rigging	Planned Hours: 20
Mode of Instruction (check all that apply)				
Classroom	🛛 Lab	🗆 Online	Self-Study	

Provided by: Machinists Institute

**Description of course**: This course covers OSHA regulations, the use and inspection of slings, rigging hardware, load weight and other areas critical to understanding and operating a safe job site, and is recommended for all employees who are working within the fall zone of a load and especially if they are involved in the hooking and unhooking of the load or in the guiding of a load.

Per OSHA standards, before employees are exposed to fall hazards, employers must first provide rigging training. This course is recommended for all individuals working at heights as it points out potential hazards and issues involved with fall protection, the need to protect workers, and the knowledge required to solve fall hazard problems.

In this course, students will become proficient in sling inspections and hitches. They will be able to verify the load weight, rating charts, sling angles, center of gravity, fall zones, tag lines, and power line safety. Students will demonstrate safe working practices around cranes and will become familiar with OSHA and ASME regulations. They will evaluate, inspect, and use proper chain slings; wire rope slings; round slings; web slings; and mesh slings. At the completion of this course, students will describe proper sling protection, what shackles, eyebolts, hooks, mechanical couplers, swivel hoist rings, and plate clamps are, as well as proper rigging hardware for onsite rigging, overhead gantry cranes, chain falls, and boom trucks. Upon completion of this course the students will have met the OSHA 1910.30 and ANSI requirements.

Topics include: OSHA Rigging Standards, ASME Rigging Standards, Fall Precautions PPE, and Rigging

Q7/Course 2:	Communication	n and Documentation	Planned Hours: 30
Mode of Instruction (chee	k all that apply)		
Classroom	🛛 Lab 🛛 🖾 Online	Self-Study	
Provided by: Mach	ninists Institute		
Description of cou weight and other are who are working wit guiding loads. Work that work tasks are spoken and written	<b>rse:</b> This course co eas critical to under hin the fall zones of site communication completed correctly communication to c	vers OSHA regulations, the use ar standing and operating a safe job f loads, especially if they are involv skills ensure the working environr r, and quality is maintained. Studer reate and give presentations using	d inspection of slings, rigging hardware, load ite, and is recommended for all employees ed in hooking and unhooking loads or in nent poses minimal to no risk for workers, and ts will apply effective communication using cultural and emotional intelligence.
Students will gain tip Students will define explain the steps in They will define the execution of a meet in the workplace.	os and strategies re the role of effective business writing, he use of various visua ing and explain the	equired for relationship building, co communication; describe common ow to effectively use business ema al aids and explain how to plan a n importance of creativity in the wor	flict resolution, and teamwork fundamentals. forms of written business communication; I, and the steps for an effective presentation. eeting. Students will be able to describe the splace. They will define the role of knowledge
At the completion of this course, students will be able to demonstrate how to perform proper documentation, manual reading, and cataloging skills required for technical trades; how to use proper terminology for areas of focus including naval/vessel; pump station/power generation; and customer relations. Students will be able to clearly explain how work processes are to be performed to site inspectors and/or customers using written and oral reports.			
Topics include: Co	mmunication for 1r	ades, SDS and Hazard Communic	ation 151, and Personal Effectiveness 190
Element/Courses	Quarter 9 Suc	tomo	Diamod Hoursy 59
Mode of Instruction (cher	vk all that apply)	SIGHTS	Planned Hours. 56
	Iab 🛛 Online	□ Self-Study	
Provided by: Mach	ninists Institute		
Description of qua	rter: This is an inte	rmediate course for the industrial r	achinery technician program Coursework
includes basic elect testing/engaging/sw multiple industrial m	ronics, marine engi itching gears. The aintenance sectors	ne/propulsion/fluids, pump theory/s course explores intermediate indus . Instructions will include a mix of c	ystems/value systems, and power generator trial maintenance training options available in lassroom, virtual and labs.
Courses include: Basic Elect Marine Eng	ronics / All Syster ines / Propulsion	ns (All Take) / Fluids or	

Pump Theory and Systems / Value Systems or

Power Generator Testing / Engaging / Switch Gears The above courses are described in detail as follows with the 58 hours of RSI broken down:			
Q8/Course 1: Quarter - 8 Electronics / All Systems	Planned Hours: 38		
Mode of Instruction (check all that apply)	· · · · ·		
🗆 Classroom 🛛 Lab 🖾 Online 🗆 Self-Study			
Provided by: Machinists Institute			
<b>Description of course:</b> This class introduces students to electrical prints and symbols the maintenance to prepare them for reading and writing their own electrical prints. These are electrical systems, since almost all electrical projects, from designing a circuit to troublest electrical equipment, involve electrical prints. Students will understand and practice precameasures to safely and effectively work with electricity.	at are most used in e integral skills for working with nooting, and fixing faulty autionary and preventative		
In this course, students will be able to describe the elements that make up wiring schema applications of electrical and wiring repair procedures, schematic diagram electrical symb how to read writing schematics and give recommendations for diagnostic strategies using equipment. Students will describe various uses of electrical schematics and identify differ of electrical schematics, power, and ground distribution. They will distinguish between oth prints and how they assist with electrical troubleshooting.	atics, identify types and pols. They will demonstrate g electrical schematics and test rences between various types her common types of electrical		
Students will discuss the importance of following electrical safety standards and practices and texts that govern electrical safety. They will evaluate and apply the three-stage safety basic principles of electricity. Students will identify the components of circuits and describ completing this course, they will be able to describe the best practices for maintaining safe working with electrical systems.	s, they will list organizations y model while describing the e common PPE devices. After fety and preventing injury while		
Topics include: Electrical Print Reading 261, Safety for Electrical Work 111, and Introdu	uction to Circuits 201		
Q8/Course 2: Marine Engines/Propulsion/Fluid Systems	Planned Hours: 20		
Mode of Instruction (check all that apply) □ Classroom ⊠ Lab ⊠ Online □ Self-Study			
<b>Description of course:</b> The Marine Engines / Propulsion / Fluid Systems course is built whereby students will be able to troubleshoot and repair marine systems using theoretica applications. They will demonstrate different types and arrangements of ship machinery a understand the main parameters of ship machinery. Students will demonstrate an unders power transmission principles and knowing the conceptual requirements for reliable and s	on the electronics course I knowledge and practical applied for ship propulsion and tanding of basic propulsion safe work of ship propulsion.		
By the end of this course, students will be able to identify the main components of maritin understand their functions. Students will familiarize themselves with common problems in and demonstrate an understanding of the basic requirements for reliable and safe operat	ne diesel engines and wolving diesel engine parts ions of diesel engines.		
Topics include: Marine Engines, Propulsion, and Fluid Systems			
Q8/Course 2: Pump Theory and Systems/Value Systems	Planned Hours: 20		
Mode of Instruction (check all that apply)			
□ Classroom			
Provided by: Machinists Institute			
<b>Description of course:</b> The Pump Theory and Systems/Value Systems course provides pumping-related components found in value systems. This course covers typical applicat and details of how to trouble shoot pumping systems. Students will demonstrate an unde seal components, types, filters of systems, the role of a pump station and how to properly Students will also gain knowledge in identifying potential solutions for improvement pump asset life, and thus decreasing costs.	an overview of the major ions of various types of pumps rstanding of pumping systems, rtouble shoot pump systems. system capacity, increasing		
By the end of this course, students will have a solid understanding of pump systems and and appropriate system components.	value systems, components		
Topics include: Pump Theory, Pump Systems, Value Systems, Troubleshooting, Pump	Efficiency		
F100-520-000 Apprenticeship Related/Supplemental Instruction (RSI) Plan Review 02-20	22 Page 12 of		

Г

OP/Course 2: Power Concreter Systems and Controls	Planned Hours: 20
QO/COULSE Z: POWEL GENERATION Systems and Controls           Mode of Instruction (check all that apply)	Fianned Hours: 20
$\square$ Classroom $\square$ Lab $\square$ Online $\square$ Solf-Study	
Drouided by Machinista Institute	
Provided by: Machinists Institute	
Description of course: The Power Generator Systems and Controls course focuses on	equipment and controls, and
engine maintenance of electrical generators and power generation systems that run in a	variety of commercial and
personal applications.	
Ctudents in this secures will understand and each principles of electricity to evolute and	work on AC/DC cleatrical
Students in this course will understand and apply principles of electricity to evaluate and	work on AC/DC electrical
systems, power, and control electronics. They will work on motor and alternator controls	and rotating electrical
apperator equipment and control systems	ice required for power
generator equipment and control systems.	
Tening include: Dower Constators, Systems, Controls, and Proventative Maintenance	
Topics include. Power Generators, Systems, Controls, and Preventative Maintenance	
Element/Course: Quarter - 9 Industrial Machinery Technician Intermediate La	b   Planned Hours: 36
Mode of Instruction (check all that apply)	
Provided by: Machinists Institute	
<b>Description of quarter:</b> In this final quarter of YR3 program pathways, students on mar	ine/maritime, power generator,
and pump station maintenance pathways will participate in intermediate lab activities that	t summate previously learned
skills whereby course instructors will provide hands-on activities using pathways-specific	equipment in lab settings to
demonstrate specific tasks and/or processes and observes knowledge, skills, and abilitie	es from graduating apprentices.
Courses include:	
<ul> <li>Industrial machinery technology intermediate lab</li> </ul>	
The above courses are described in detail as follows with the 36 bours of RSI brok	en down:
09/Course 1: Industrial Machinery Technician Intermediate Lab	Planned Hours: 36
Mode of Instruction (check all that apply)	
Classroom 🛛 Lab 🖾 Online 🗌 Self-Study	
Provided by: Machinists Institute	
<b>Description of course:</b> The course introduces students to intermediate labs of systems	and elements building on VR2
through a series of hands-on projects. Students learn materials methods tools data col	lection reduction and analysis
and presentation of results	lection, reduction and analysis,
The instructor will provide hands-on activities using real world power generator, marine a	and pump station equipment to
demonstrate and evaluate apprentice knowledge of systems and practices specific to the	e power gen technician
pathway. Elements in the course include quality assurance in lab projects, work docume	ntation practices, introduction
to associated rules, and local and/or federal regulations.	······································
Topics include: Diesel Power Generators, Electronics, Quality Assurance, Testing Para	ameters Hydraulics
Electronics, Quality Assurance, and Propulsion. Workplace Documentation. Pump Syste	ems. Metallurgy, and Value
Systems	
Year 4 (144 hours)	

Element/Course: Quarter – 10 Forklift and Hazwoper	Planned Hours:	65	
Mode of Instruction (check all that apply)			
□ Classroom			
Provided by: Machinists Institute			
<b>Description of quarter:</b> This intermediate quarter emphasizes the safe operation of materials handling equipment;			
certification for forklift safety; and Hazwoper. Students will be able to safely operate forklifts as well as be prepared for			
Hazwoper 40 certification.			
F100-520-000 Apprenticeship Related/Supplemental Instruction (RSI) Plan Review 02-20	)22 Pa	ge 13 of	
16		-	

Courses include: • Forklift / Scissor lift Training & Certification		
<ul> <li>Hazwoper 40</li> </ul>		
The above courses are described in detail as follows with the 65 hours of RSI bro	ken down:	
Q10/Course 1: Forklift/Scissor Lift Training & Certification	Planned Hours: 25	
Mode of Instruction (check all that apply)		
□ Classroom		
Provided by: Machinists Institute	rk and aciacar lifta. Chudanta will	
be able to recognize the differences between the forklift and the automobile and explain	the different types of forklifts.	
They will identify the hazards involved with forklifts and identify forklift controls and instru	umentation. Students will	
understand vehicle refueling and recharging of batteries and visibility concerns -includin	g restrictions due to loading.	
I hey will be able to identify lift capacity and explain how to maintain vehicle stability with will perform vehicle inspections to identify potential safety concerns, describe the impact	nin vehicle limitations. Students	
composition. They will understand load manipulation, stacking, and unstacking.		
At the completion of this course, students will interpret operating instructions, warnings,	and precautions for the types of	
Topics include: OSHA Compliant Forklift/Scissor Lift Training, Certification Testing		
	Diannad Hours: 40	
Mode of Instruction (check all that apply)	Flatified Hours. 40	
□ Classroom		
Provided by: Machinists Institute		
Description of course: The course covers: implementation of the employer's emergen	cy response plan, classification	
and identification of unknown materials using field survey instruments, functioning within System, selection and use of specialized chemical protective equipment, bazard and ris	the Incident Command	
performing advanced product control operations, implementation of decontamination pro	ocedures, understanding proper	
termination procedures, and understanding basic chemical and toxicological terminology	у.	
This course meets the requirements of OSHA 29 CER 1910 120(a) for bazardous mater	rials technician training and	
consists of 5 modules containing 23 lessons and a final exam. Students will be introduced	ed to agencies and regulations,	
fall hazards, electrocution, confined spaces, excavations, and fall protection. They will b	ecome familiar with tools, fire	
prevention, and many types of workplace hazards. They will revisit ergonomics, deconta	amination, site safety planning,	
and now to deal with site emergencies.		
Topics include: OSHA Hazwoper 40		
Element/Course: Quarter –11 Leadership & Advanced Regulations	Planned Hours: 44	
$\square$ Classroom $\square$ Lab $\square$ Online $\square$ Self-Study		
Provided by: Machinists Institute		
<b>Description of quarter:</b> This advanced course prepares apprentices for workplace lead	dership and provides training	
and knowledge of state and federal regulations. Students will be prepared for leadership	o opportunities, a vital	
component of career advancement. Power gen students will become well versed with regulations pertaining to their		
Courses include:		
Leadership (All take)     Advanced Degulations or		
Advanced Regulations of     Introduction to Machining		
The above courses are described in detail as follows with the 46 hours of RSI brol	ken down:	
Q11/Course1: Leadership	Planned Hours: 28	
□ Classroom ⊠ Lab ⊠ Online □ Self-Study		

Γ

F100-520-000 Apprenticeship Related/Supplemental Instruction (RSI) Plan Review 02-2022 16

#### Provided by: Machinists Institute

**Description of course:** The Leadership course provides scaffolding for foundations learned in communication to extend students' knowledge and skills for leadership, including communication skills to support mentorship/knowledge transfer from journey to apprentice, conflict resolution, effective team leadership and effective communication skills. Students will apply fundamentals of the human relations and communication processes to personal and workplace relationships documentation and customer service. Emphasis will be placed on applying communication theory to interviewing, small group communications, and public speaking. Students will be required to prepare and give oral presentations, based on instructor-determined assignments and/or projects.

The course includes respectful workplace training such as 'RISE Up' to address anti-harassment training requirements and emphasize the tools and skills necessary to create and maintain a safe, inclusive and productive workplace environment. Other topics include the issues surrounding diversity in the modern workplace as well as employer responsibilities regarding diversity management; how to identify and prevent harassment and discrimination in a diverse workplace; and the basic Federal employment laws that apply to manufacturing. Students will identify the basic responsibilities of a team leader and give helpful ideas about how to gain the respect and trust of others; key types of communication; and common roadblocks to communication. They will use effective communication as a tool to help build teamwork, manage conflict, and motivate team members. Students will address employee performance issues dealing with a variety of situations in which a conflict may occur and demonstrate constructive advice for the best approaches to dealing with those conflicts.

Instructor-led projects designed to extend knowledge, skills, and abilities in leadership, communication and promotion of respectful workplace principles will be used. Assignments will focus on how students demonstrate competency in focus areas and the promotion of independent learning. Course activities will build on previous courses and topics covered and may involve projects that require students to work in teams.

#### Topics include: Leadership Fundamentals, Mentorship Matters, and Rise Up

Q11/Course 2:	Adva	anced Regu	lations for Power Generator		Planned Hours: 16
Mode of Instruction (che	eck all that a	apply)			
□ Classroom	🛛 Lab	🛛 Online	Self-Study		
Provided by: Mac	chinists I	nstitute			
Description of course: In this course, students will become immersed in understanding and evaluating regulations					
pertaining to their chosen technician pathway. Students will use applied policy and practice specific Code of Federal					
Regulations, CMS,	NFPA 1	10, State, and	d City Building Codes. At the completi	ion of the o	course, students will know how
to apply and use co	onfidence	e testing.			
Topics include: A	pplied Pc	licies. Recvo	ling & Disposal, WA State & City Build	dina Code	5

Q11/Course 2: Introduction to Machining	Planned Hours: 16
Mode of Instruction (check all that apply)	
Classroom      Lab      Online      Self-Study	
Provided by: Machinists Institute	

**Description of course:** This is an introductory machine shop class using conventional lathes and mills in a manufacturing facility. Skills taught and practiced include inside diameter (ID) and outside diameter (OD) turning, knurling, parting off on engine lathes; and drilling, boring; face, end, slot, and contour milling on milling stations. Milling and turning calculations for speeds and feeds are covered.

At completion of this course, students will safely setup and operate manual mills and lathes; describe basic functions and operations of manual mills and engine lathes; identify machine components of the vertical column and knee mill, common cutting operations performed on the mill, and various cutting tools and toolholders used on the mill; identify machine components for engine lathes, including cutting tools and toolholders used on the engine lathe. Students will describe work holding devices used on mill and lathes; and how to calculate cutting speeds, feed rates, and depths of cuts. Students will demonstrate and perform milling operations such as drilling, facing, end and contour milling; and turning operations such as boring and parting off operations per drawing and machining industry standards; external and internal turning to specifications per drawings; internal and external threading to specifications per drawings; and knurling to specifications per drawing and machining industry standards.

**Topics include:** Manual Mill Basics 201, Engine Lathe Basics 211, Manual Mill Setup 221, Engine Lathe Setup 231, Manual Mill Operation 251, Engine Lathe Operation 261, and Threading on the Engine Lathe 301

Element/Course: Quarter –12 Industrial Machinery Technician Advanced Lab   Planned Hours: 35		
Mode of Instruction (check all that apply)		
🗆 Classroom 🛛 Lab 🖾 Online 🗀 Self-Study		
Provided by: Machinists Institute		
Description of quarter: In this final quarter of the apprenticeship program pathways, students on marine/maritime,		
power generator, and pump station maintenance pathways will participate in advanced lab activities that summate previously learned skills whereby course instructors will provide hands-on activities using pathways-specific equipment		
in lab settings to demonstrate specific tasks and/or processes and observes knowledge, skills, and abilities from graduating apprentices.		
Courses include: • Industrial machinery technician advanced lab		
The above courses are described in detail as follows with the 35 hours of RSI broken down:		

Q12 Course 1: Industrial Machinery Technician Advanced I	Lab Planned Hours: 35	
Mode of Instruction (check all that apply)		
🗆 Classroom 🛛 Lab 🖾 Online 🗆 Self-Study		
Provided by: Machinists Institute		
Description of course: The Industrial Machinery Technician Advance	d course immerses students in advanced level of	
systems and elements building on YR3 through a series of hands-on p	rojects. Students learn materials, methods, tools,	
data collection, reduction, analysis, and presentation of results.		
The course instructor will provide hands-on exercises to demonstrate k	nowledge of systems and practices relevant to	
marine, power gen and pump station technician focus. Elements will in	clude quality assurance in lab projects, work	
documentation practices and associated rules and regulations. The ins	tructor will provide hands-on activities using	
equipment and machinery and materials in a lab setting to demonstrate knowledge of systems and practices. Elements		
in this course will include quality assurance in lab projects, work documentation practices and associated rules and		
regulations, equipment testing, maintenance, audits and emergency generator switch gear.		
Topics include: Hydraulics, Electronics, Quality Assurance, Propulsio	n, Diesel Power Generation, Electronics, Quality	

**Topics include:** Hydraulics, Electronics, Quality Assurance, Propulsion, Diesel Power Generation, Electronics, Quality Assurance, and Testing Procedures, Workplace Documentation, Pump Systems, Metallurgy, Manufacturing Process Applications: Part I 124, and Value Systems