For L&I Staff Use Only			
Received 05/19/2025 L&I Apprenticeship Consultant	Teri Gardner 5-19-25		
Lai Apprenticesnip Consultant			

Department of Labor and Industries Apprenticeship Section PO Box 44530 Olympia WA 98504-4530



Request for Revision of Standards

TO: Washington State Apprenticeship & Training Council

FROM: IAM/Boeing Joint Apprenticeship Committee #154

Please update our Standards of Apprenticeship to reflect the following changes:

- Additions shall be underlined (<u>underlined</u>).
- Deletions shall be struck through (struck through).
- See attached.

Form must be signed by Committee Chair and Secretary or Program's Authorized Signer

Chair	Date	Secretary	Date	
Authorized Signer	05-16-2025	-		
Print Name:		Print Name:		
Raymond Miller				
Signature:		Signature:		

Approved By:
Washington State Apprenticeship & Training Council
Signature of Secretary of the WSATC:
Date:

Attach additional sheets if necessary

FROM: IAM/Boeing Joint Apprenticeship Committee #154

		Teri Gardner 5-23.
Occupational Objective(s):	SOC#	Term [WAC 296-05-015]
INDUSTRIAL ELECTRONIC MAINTENANCE TECHNICIAN	49-2094.00	9200 HOURS
FACILITIES CRANE MAINTENANCE MECHANIC	49-9043.00	7360 HOURS
FACILITIES CRANE MAINTENANCE MECHANIC	49-9043.00	8000 HOURS
MODEL MAKER	51-7031.00	7360 HOURS
MODEL MAKER	51-7031.00	<u>8000 HOURS</u>

IV. TERM OF APPRENTICESHIP:

The term of apprenticeship will be 7,360 hours of reasonably continuous employment and experience in the principal operations of the trade for the following occupations:

Blue Streak Mechanic Composite Manufacturing Technician Facilities Crane Maintenance Mechanic Flight Line Mechanic Jig & Fixture Tool Maker Machine Tool Maintenance Mechanic

Machinist, Maintenance Machinist Manufacturing Machinist Metal Structures Technician Model Maker NC Skin Mill Operator NC Spar Mill Operator Painter Finisher (Aerospace) Tool & Cutter Grinder Quality Assurance Inspector

The term of apprenticeship will be 8,000 hours of reasonably continuous employment and experience in the principal operations of the trade for the following occupations:

Facilities Crane Maintenance Mechanic Model Maker

The term of apprenticeship will be 9,200 hours of reasonably continuous employment and experience in the principal operations of the trade for the following occupations: Industrial Electronic Maintenance Technician

V. INITIAL PROBATIONARY PERIOD:

C. For the 7,360 hours apprenticeship programs, the 20% probationary period is 1,472 hours. These programs are:

Blue Streak Mechanic

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Composite Manufacturing Technician Facilities Crane Maintenance Mechanic Flight Line Mechanic Jig & Fixture Tool Maker Machine Tool Maintenance Mechanic Machinist. Maintenance Machinist **Manufacturing Machinist Metal Structures Technician** Model Maker **NC Skin Mill Operator NC** Spar Mill Operator Painter Finisher (Aerospace) **Tool & Cutter Grinder Quality** Assurance Inspector

For the 9,200 hours apprenticeship programs, the 20% probationary period is 1,840 hours. These programs are:

Industrial Electronic Maintenance Technician Tool & Die Maker

<u>C. The initial probationary period for all occupations covered by these standards shall be the</u> first 20% of the total program hours.

VII: APPRENTICE WAGES AND WAGE PROGRESSION:

C. Wage Progression Schedules

For Blue Streak Mechanic; Composite Manufacturing Technician; Jig & Fixture Tool Maker; Machinist; Metal Structures Technician; NC Spar Mill Operator; Painter Finisher (Aerospace); Tool & Cutter Grinder; and Quality Assurance Inspector programs.

Job Code	Step	Hour Range or	Percentage of journey
		competency step	level wage rate*
AxxA0	1	0000 to 1000 hours	70.78% <u>70%</u>
AxxA1	2	1001 to 2000 hours	74.11% <u>74%</u>
AxxA2	3	2001 to 3000 hours	77.44% <u>77%</u>
AxxA3	4	3001 to 4000 hours	80.70% <u>80%</u>
AxxA4	5	4001 to 5000 hours	<u>84.01% 84%</u>
AxxA5	6	5001 to 6000 hours	89.52% <u>89%</u>
AxxA6	7	6001 to 7000 hours	90.65% <u>90%</u>
AxxA7	8	7001 to 7360 hours	<u>93.93% 93%</u>

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For Facilities Crane Maintenance Mechanic; Flight Line Mechanic; Manufacturing Machinist; Machine Tool Maintenance Mechanic; Maintenance Machinist; Model Maker; and NC Skin Mill Operator programs.

Job Code	Step	Hour Range or	Percentage of journey-level
		competency step	wage rate*
AxxA0	1	0000 to 1000 hours	70.95% <u>70%</u>
AxxA1	2	1001 to 2000 hours	74.26% _74%_
AxxA2	3	2001 to 3000 hours	77.75% _77%_
AxxA3	4	3001 to 4000 hours	<u>80.88% 80%</u>
AxxA4	5	4001 to 5000 hours	84.21% <u>84%</u>
AxxA5	6	5001 to 6000 hours	87.52% <u>87%</u>
AxxA6	7	6001 to 7000 hours	90.84% _90%_
AxxA7	8	7001 to 7360 8000 hours	94.19% _94%_

For Industrial Electronic Maintenance Technician, and Tool & Die Maker programs.

Job Code	Step	Hour Range or	Percentage of journey-level
		competency step	wage rate*
AxxA0	1	0000 to 1000 hours	70.61% _70%_
AxxA1	2	1001 to 2000 hours	73.31% _73%_
AxxA2	3	2001 to 3000 hours	75.94% _75%_
AxxA3	4	3001 to 4000 hours	78.62% _78%_
AxxA4	5	4001 to 5000 hours	81.30%<u>81%</u>
AxxA5	6	5001 to 6000 hours	83.95% <u>83%</u>
AxxA6	7	6001 to 7000 hours	86.59%<u>86%</u>
AxxA7	8	7001 to 8000 hours	89.27% 89%
AxxA8	9	8001 to 9000 hours	<u>91.94% 91%</u>
AxxA9	10	9001 to 9200 hours	94.60% <u>94%</u>

VIII. WORK PROCESSES:

C. Facilities Crane Maintenance Mechanic:

(Crane types: Overhead, Stacker, Hoist, Monorail, Lowerator)

		<u>Code</u>	<u>Hours</u>	<u>Hours</u>
1.	Inspect, Maintain and Replace Crane Brakes and Ropes	Α	1500	<u>1600</u>
2.	Perform Frequent Preventative Maintenance Jobs	В	3000	<u>3150</u>
3.	Maintain Cab Operated Cranes	С	600	<u>750</u>
4.	Troubleshoot and Maintain Crane Fluid Power Systems	D	300	<u>325</u>
5.	Troubleshoot and Maintain Crane Power Transmission Systems	Ε	800	<u>850</u>
6.	Lubricate Crane Systems	F	200	300
7.	Rebuild and Install Crane Systems	G	600	640
8.	Inspect, Maintain & Replace Crane Rails and Expansion joints	Н	360	<u>385</u>
	TOTAL HOURS:		7360	<u>8000</u>

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D. Industrial Electronic Maintenance Technician

		Code	<u>Hours</u>
1.	General Machine Shop Equipment	Α	1040
2.	Regulatory Preventive Maintenance	В	400
3.	Process Equipment	С	1460
4.	Machine Alignments	D	1120
5.	Machine Rebuild & Installation	Ε	1240
6.	Fluid Power Systems	\mathbf{F}	240
7.	Building and Facilities Equipment	G	640
8.	Networking and Computer Systems	Н	1160
9.	NC/CNC Equipment	Ι	1900

TOTAL HOURS:

9200

K. Model Maker:

		<u>Code</u>	<u>Hours</u>	<u>Hours</u>
1.	Engine Lathe	Α	320	<u>400</u>
2.	Milling Machine	В	440	
3.	Boring Mills	С	120	
4.	Grinding	D	80	
5.	Heat Treat	Ε	40	
6.	Electrical (Elementary)	\mathbf{F}	120	
7.	Rapid Prototyping, SLS/SLA*	G	280	
8.	Jig Bore	Н	120	
9.	Electrical Discharge Machine	Ι	240	
10.	NC/CNC Milling	J	680	
11.	NC/CNC Lathe	K	208	
12.	Model Construction**	\mathbf{L}	3712	<u>4100</u>
13.	Tunnel Support	Μ	680	<u>852</u>
14.	Remote Terminal and Machine Layout	Ν	240	
15.	Saws and Water Jet	0	80	
	TOTAL HOURS:		7360	8000

IX. <u>RELATED/SUPPLEMENTAL INSTRUCTION</u>:

C. Additional Information:

1. Apprentices will be provided with a minimum of 144 hours of RSI per year, up to a total of 590 hours over the course of their apprenticeship, unless otherwise directed by the committee for the occupation of Painter Finisher (Aerospace).

[Number remaining RSI per year variance statements approved on 01/15/2015 accordingly]

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X. ADMINISTRATIVE/DISCIPLINARY PROCEDURES:

3. Sponsor Procedures:

d. Evaluation during probation:

From the information obtained on the weekly evaluation, the evaluating supervisor will submit, a written monthly report to his or her management. The written monthly report will take into consideration the following factors: mechanical aptitude, attitude, work habits, comprehension, retention, interest, attendance, and the individual's ability to work with other employees. After the written monthly evaluation has been reviewed and approved by the first and second-line management, a copy of the evaluation will be forwarded to the IAM/Boeing Apprenticeship Training Office for review by the IAM/Boeing Joint Apprenticeship Committee.

XI. SPONSOR – RESPONSIBILITIES AND GOVERNING STRUCTURE

E. Committee governance (if applicable): (see WAC 296-05-009)

[Please delete and replace committee/subcommittee in its entirety]

c. The employer representatives shall be:

Sarah Rollins, Secretary The Boeing Company P.O. Box 3707, MC 67-102 Seattle, WA 98124-2207 Mark West The Boeing Company P.O. Box 3707, MC 5A-106 Seattle, WA 98124-2207

Shelly Wilson The Boeing Company P.O. Box 3707, MC 5M-201 Seattle, WA 98124-2207 Zach Jovanovich, Alternate The Boeing Company P.O. Box 3707, MC 5A-106 Seattle, WA 98124-2207

d. The employee representatives shall be:

Andrew Schier, Chair The Boeing Company P.O. Box 3707, MC 5M-202 Seattle, WA 98124-2207

John Nason The Boeing Company P.O. Box 3707, MC 16-101 Seattle, WA 98124-2207 Shari Boggs The Boeing Company P.O. Box 3707, MC 5C-106 Seattle, WA 98124-2207

Corey Ackerman, Alternate The Boeing Company P.O. Box 3707, MC 3P-262 Seattle, WA 98124-2207